

AQUA Drill EX Flat Series

AQDEXZOH3D

AQUA Drill EX FLAT Oil Hole 3XD - Recommended for Drilling 300-Series Stainless

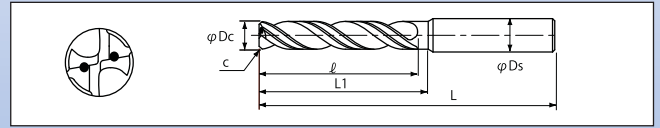


L9812

NEW METRIC SIZES

List #	EDP #	Size	Decimal Equivalent	Flute Length	Overall Length	L1	Shank Dia.	Stock
		Dc		ℓ	L	L1	Ds	
L9812	0760322	1.0	0.0394	4.3	55	4.6	3	•
L9812	0760339	1.1	0.0433	4.7		5		•
L9812	0760345	1.2	0.0472	5.2		5.5		•
L9812	0760351	1.3	0.0512	5.6	5.9	•		
L9812	0760368	1.4	0.0551	6	6.3	•		
L9812	0760374	1.5	0.0591	6.5	6.8	•		
L9812	0760380	1.6	0.0630	6.9	7.2	•		
L9812	0760397	1.7	0.0669	7.3	7.6	•		
L9812	0760402	1.8	0.0709	7.7	8	•		
L9812	0760419	1.9	0.0748	8.2	8.5	•		
L9812	0760425	2.0	0.0787	8.6	8.9	•		
L9812	0760431	2.1	0.0827	9	9.3	•		
L9812	0760448	2.2	0.0866	9.5	9.8	•		
L9812	0760454	2.3	0.0906	9.9	62	10.2		•
L9812	0760460	2.4	0.0945	10.3		10.6		•
L9812	0760477	2.5	0.0984	10.8		11.1	•	
L9812	0760483	2.6	0.1024	11.2	11.5	•		
L9812	0760490	2.7	0.1063	11.6	11.9	•		
L9812	0760505	2.8	0.1102	12	68	12.3	•	
L9812	0760511	2.9	0.1142	12.5		12.9	•	

NEW METRIC SIZES AVAILABLE!



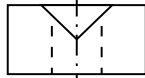
Drill Dia (in mm)		Corner Chamfer
Above	Up to	C (mm)
	6.0	0.04
6.0	10.0	0.1
10.0		0.2

AQDEXZOH5D

AQUA Drill EX FLAT Oil Hole 5XD
Recommended for Drilling 300-Series Stainless



- For entry on flat surfaces, Center Drill Hole is recommended



- Center Hole Diameter should be 0.5mm larger than Flat drill Diameter

L9814

NEW METRIC SIZES

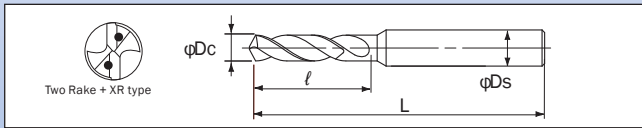
List #	EDP #	Size	Decimal Equivalent	Flute Length	Overall Length	L1	Shank Dia.	Stock
		Dc		ℓ	L	L1	Ds	
L9814	0760528	1.0	0.0394	6.3	57	6.6	3	•
L9814	0760534	1.1	0.0433	6.9		7.2		•
L9814	0760540	1.2	0.0472	7.6		7.9		•
L9814	0760557	1.3	0.0512	8.2	8.5	•		
L9814	0760563	1.4	0.0551	8.8	9.1	•		
L9814	0760570	1.5	0.0591	9.5	9.8	•		
L9814	0760586	1.6	0.0630	10.1	10.4	•		
L9814	0760592	1.7	0.0669	10.7	11	•		
L9814	0760608	1.8	0.0709	11.3	11.6	•		
L9814	0760614	1.9	0.0748	12	12.3	•		
L9814	0760620	2.0	0.0787	12.6	12.9	•		
L9814	0760637	2.1	0.0827	13.2	64	13.5		•
L9814	0760643	2.2	0.0866	13.9		14.2		•
L9814	0760650	2.3	0.0906	14.5		14.8		•
L9814	0760666	2.4	0.0945	15.1	15.4	•		
L9814	0760672	2.5	0.0984	15.8	16.1	•		
L9814	0760689	2.6	0.1024	16.4	16.7	•		
L9814	0760695	2.7	0.1063	17	74	17.3	•	
L9814	0760700	2.8	0.1102	17.6		17.9	•	
L9814	0760717	2.9	0.1142	18.3		18.6	•	



Contact 1-888-340-8665
email: tools@nachiamerica.com

AQUA Drill EX Carbide Series

**NEW METRIC SIZES
AVAILABLE!**



AQDEXOH3D

AQUA Drill EX Oil Hole 3XD



L9604

NEW METRIC SIZES

List #	EDP #	Size	Decimal Equivalent	Flute Length	Overall Length	Shank Dia.	Stock
		Dc		ℓ	L	Ds	
L9604	0754470	1.0	0.0394	6	54	3	•
L9604	0754492	1.1	0.0433	7			•
L9604	0754514	1.2	0.0472	8	•		
L9604	0754537	1.3	0.0512	9	•		
L9604	0754550	1.4	0.0551	10	•		
L9604	0754572	1.5	0.0591	11	•		
L9604	0754595	1.6	0.0630		•		
L9604	0754617	1.7	0.0669	12	•		
L9604	0754630	1.8	0.0709		•		
L9604	0754652	1.9	0.0748	13	•		
L9604	0754675	2.0	0.0787		•		
L9604	0754698	2.1	0.0827	14	•		
L9604	0754710	2.2	0.0866		•		
L9604	0754732	2.3	0.0906	15	•		
L9604	0754755	2.4	0.0945		•		
L9604	0754778	2.5	0.0984	16	•		
L9604	0754790	2.6	0.1024		•		
L9604	0754812	2.7	0.1063	17.5	•		
L9604	0754835	2.8	0.1102		•		
L9604	0754858	2.9	0.1142	•			

AQDEXOH5D

AQUA Drill EX Oil Hole 5XD



L9606

NEW METRIC SIZES

List #	EDP #	Size	Decimal Equivalent	Flute Length	Overall Length	Shank Dia.	Stock
		Dc		ℓ	L	Ds	
L9606	0737203	1.0	0.0394	8	56	3	•
L9606	0737210	1.1	0.0433	9			•
L9606	0737226	1.2	0.0472	10	58		•
L9606	0737232	1.3	0.0512	11			•
L9606	0737249	1.4	0.0551	12	14		•
L9606	0737255	1.5	0.0591	13			•
L9606	0737261	1.6	0.0630	15	62		•
L9606	0737278	1.7	0.0669				16
L9606	0737284	1.8	0.0709	17	68		•
L9606	0737290	1.9	0.0748				18
L9606	0737306	2.0	0.0787	19	78	•	
L9606	0737312	2.1	0.0827			20	•
L9606	0737329	2.2	0.0866	21	8	•	
L9606	0737335	2.3	0.0906			22	•
L9606	0737341	2.4	0.0945	23	23	•	
L9606	0737358	2.5	0.0984			24	•
L9606	0737364	2.6	0.1024	25	25	•	
L9606	0737370	2.7	0.1063			26	•
L9606	0737387	2.8	0.1102	27	27	•	
L9606	0737393	2.9	0.1142			28	•

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